Frese Z=2 - taglienti diritti - norma interna

Linea “ULTRA Ra” con gole lappate

End mills - Z=2 straight flute - Internal standard

“ULTRA Ra” Speed Line with fine lapped chip flutes

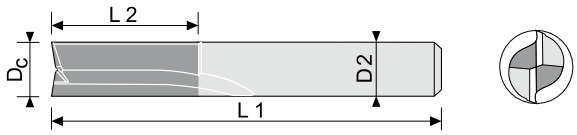
100

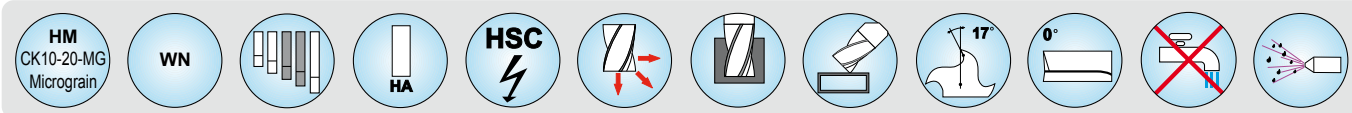
100G

Settori d’impiego / *Range of application*

A: Leghe leggere / *Light alloys*
A1.1-1.7 A2.1-2.7 A3.1-3.2 A4.1-4.2

B: Plastiche - Plastiche rinforzate con fibre
B: *Plastics - Reinforced plastic fibres*
B1.1-1.3 B1.5-1.6 B2.1-2.4





D_c h10	L2	L1	D2 h6	100	100G Rivestite / *Coated*
3	12	40	3	100.030031240	100.030031240G
3	12	50	6	100.030061250	100.030061250G
4	14	40	4	100.040041440	100.040041440G
4	14	50	6	100.040061450	100.040061450G
5	16	50	5	100.050051650	100.050051650G
6	18	50	6	100.060061850	100.060061850G
8	20	63	8	100.080082063	100.080082063G
10	25	72	10	100.100102572	100.100102572G
12	30	83	12	100.120123083	100.120123083G
16	35	92	16	100.160163592	100.160163592G
20	45	104	20	100.2002045104	100.2002045104G

Per i parametri di lavoro vedere pagina 142
For working-parameters see page 142